Buderus Edelstahl GmbH
Dillfeld 40, 35576 Wetzlar

Buderus | Edelstahl

NJSB Tag No. 1719

Inspection certificate
EN 10204-3.1

Certificate No.
419016/1

Our Reference No. Pos.
518666 3



Stempel des Abnahmebeauftragten
Inspectors Stamp

	Heat No. 31983
Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1084
Steel gr.no.	0647
Production order	4391946
Shipment no./Date	6021771780/17.02.2023
Invoice No./Date	6035012027/20.02.2023
Material description	: Hot rolled strip skin passed
Customer Order-No.	: PO251 pos. 1-5, 7
Specification	: Analysis: C: 0.80 - 0.90 % Si: 0.15 - 0.35 % Mn: 0.70 - 0.90 % P: Max. 0.025 % S: Max. 0.025 %
Dimension	: 3,430 x 406,400 mm thickness tolerance +0,060 /-0,060 mm width tolerance +4,200 /-0,000 mm length 1.224,280 mm +12,000 / -0,000 mm

Chemistry Analysis (% - H [Hydrogen] in ppm)

	C	Si	Mn	P	S
31983	0.819	0.208	0.748	0.0051	0.0010

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification	**Manufacturer** Works inspector		Page 1 of 1
Wetzlar, **22.02.2023**	Kai-Lukas Lotz		Enclosures ☐