

Buderus Edelstahl GmbH  
Dillfeld 40, 35576 Wetzlar

**Buderus** | Edelstahl

**Tag No. 1400**

Inspection certificate  
**EN 10204-3.1**

Certificate No.  
**401338/1**

Our Reference No. Pos.  
**517345 2**



Stempel des  
Abnahmebeauftragten  
Inspectors Stamp

Heat No.  
**30325**

|                      |                                                                                                                 |
|----------------------|-----------------------------------------------------------------------------------------------------------------|
| Melting process      | Electric steel                                                                                                  |
| Casting method       | Ingot casting                                                                                                   |
| Material Grade       | 1084                                                                                                            |
| Steel gr.no.         | 0647                                                                                                            |
| Production order     | 4376186                                                                                                         |
| Shipment no./Date    | 6021771602/14.04.2022                                                                                           |
| Invoice No./Date     | 6035011981/20.05.2022                                                                                           |
| Material description | : Hot rolled strip skin passed                                                                                  |
| Customer Order-No.   | : PO 199 Pos. 1-5, 7                                                                                            |
| Specification        | : Analysis:<br>C: 0.80 - 0.90 %<br>Si: 0.15 - 0.35 %<br>Mn: 0.70 - 0.90 %<br>P: Max. 0.025 %<br>S: Max. 0.025 % |

|           |                                                                                                                                                 |
|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| Dimension | : 2,730 x 406,400 mm<br>thickness tolerance +0,064 / -0,064 mm<br>width tolerance +4,200 / -0,000 mm<br>length 1.224,280 mm +12,000 / -0,000 mm |
|-----------|-------------------------------------------------------------------------------------------------------------------------------------------------|

Chemistry Analysis (% - H [Hydrogen] in ppm)

|       |          |           |           |          |          |
|-------|----------|-----------|-----------|----------|----------|
| 30325 | <b>C</b> | <b>Si</b> | <b>Mn</b> | <b>P</b> | <b>S</b> |
|       | 0.836    | 0.217     | 0.726     | 0.0040   | 0.0011   |

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.

We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification

Manufacturer  
Works inspector

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