

NJSB TAG #1207	Buderus Edelstahl		
	Inspection certificate		Stempel des Abnahmebeauftragten Inspectors Stamp
	EN 10204-3.1		
	Certificate No. 338212/1		
Our Reference No. Pos.			
	603770	1	

Heat No.
23753

Melting process	Electric steel																
Casting method	Ingot casting																
Material Grade Steel	O 1																
gr.no. Production	2510																
order	4340629																
Article number	73002949																
Shipment no./Date	3021758472/17.10.2019																
Invoice No./Date	3037078175/18.11.2019																
Material description	: Billets hot rolled																
Finish	: ground all sides; capable for cold saw; cleaned ready for use; one end sawed; UT-SPEZ; hardness max. 330,0 HB																
Customer Order-No.	: PO-00063																
Specification	: Slabs, rolled, annealed, ground analysis: C 0,85% - 0,95% Si 0,20% - 0,40% Mn 1,00% - 1,30% Cr 0,40% - 0,60% W 0,40% - 0,60% V 0,15% - 0,20 %																
Dimension	: flat 398,780 x 114,300 x max. 3.937,0 mm TOL: width+ 3,0 width- 3,0 thickn+ 3,0 thickn- 3,0 mm short lengths from 0																
Chemistry Analysis (% - H [Hydrogen] in ppm)																	
23753	<table><tr><td>C</td><td>Si</td><td>Mn</td><td>P</td><td>S</td><td>Cr</td><td>V</td><td>W</td></tr><tr><td>0.920</td><td>0.310</td><td>1.130</td><td>0.0120</td><td>0.0010</td><td>0.450</td><td>0.160</td><td>0.480</td></tr></table>	C	Si	Mn	P	S	Cr	V	W	0.920	0.310	1.130	0.0120	0.0010	0.450	0.160	0.480
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0.920	0.310	1.130	0.0120	0.0010	0.450	0.160	0.480										

Certificate is prepared by EDP-System and is valid without signature.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification	Manufacturer		Page 1 of 1
Wetzlar, 21.11.2019	Works inspector		
	Kai-Lukas Lotz		Enclosures ☐