

Buderus Edelstahl GmbH Dillfeld 40, 35576 Wetzlar	Buderus Edelstahl		
NJSB Tag No. 1139	Inspection certificate EN 10204-3.1		Stempel des Abnahmebeauftragten Inspectors Stamp
	Certificate No. 396633/1		
	Our Reference No. Pos. 517345 6		

Heat No. 28240											
Melting process	Electric steel										
Casting method	Ingot casting										
Material Grade	1084										
Steel gr.no.	0647										
Production order	4376134										
Shipment no./Date	6021771544/10.03.2022										
Invoice No./Date	6035011972/16.03.2022										
Material description	: Hot rolled strip skin passed										
Customer Order-No.	: PO 199 Pos. 1-5, 7										
Specification	: Analysis: C: 0.80 - 0.90 % Si: 0.15 - 0.35 % Mn: 0.70 - 0.90 % P: Max. 0.025 % S: Max. 0.025 %										
Dimension	: 9,780 x 406,400 mm thickness tolerance +0,075 / -0,075 mm width tolerance +4,200 / -0,000 mm length 1.224,280 mm +12,000 / -0,000 mm										
Chemistry Analysis (% - H [Hydrogen] in ppm)											
28240	<table border="1"> <thead> <tr> <th>C</th> <th>Si</th> <th>Mn</th> <th>P</th> <th>S</th> </tr> </thead> <tbody> <tr> <td>0.814</td> <td>0.190</td> <td>0.737</td> <td>0.0048</td> <td>0.0011</td> </tr> </tbody> </table>	C	Si	Mn	P	S	0.814	0.190	0.737	0.0048	0.0011
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0.814	0.190	0.737	0.0048	0.0011							

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.

We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification	Manufacturer Works inspector	Page 1 of 1
Wetzlar, 22.03.2022	Kai-Lukas Lotz	Enclosures ☐