

Buderus Edelstahl GmbH Dillfeld 40, 35576 Wetzlar	Buderus Edelstahl		
NJSB TAG NO. 640	Inspection certificate EN 10204-3.1		Stempel des Abnahmebeauftragten Inspectors Stamp
	Certificate No. 363091/1		
	Our Reference No. Pos. 515956 2		

Heat No. 23518											
Melting process	Electric steel										
Casting method	Ingot casting										
Material Grade	1075										
Steel gr.no.	1525										
Production order	4360000										
Shipment no./Date	6021771332/26.11.2020										
Invoice No./Date	6035011873/11.12.2020										
Material description	: Hot rolled Strip skin passed										
Customer Order-No.	: PO140										
Specification	: chemical analysis: C: 0.75-0.85% Si: 0.10-0.30 % Mn: 0.10-0.50% P: max. 0.030% S: max, 0,030% # Condition: hot rolled according to DIN EN 10048:1996-10, pickled, annealed, skin passed, mill edges, cut in length # min. width: 15.75"										
Dimension	: 2,730 x 406,400 mm thickness tolerance +0,064 /-0,064 mm width tolerance +4,200 /-0,000 mm length 1.224,280 mm +12,000 / -0,000 mm										
Chemistry Analysis (% - H [Hydrogen] in ppm)											
23518	<table border="1"> <thead> <tr> <th>C</th> <th>Si</th> <th>Mn</th> <th>P</th> <th>S</th> </tr> </thead> <tbody> <tr> <td>0.806</td> <td>0.235</td> <td>0.459</td> <td>0.0052</td> <td>0.0016</td> </tr> </tbody> </table>	C	Si	Mn	P	S	0.806	0.235	0.459	0.0052	0.0016
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We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.

We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification	Manufacturer Works inspector		Page 1 of 1
Wetzlar, 11.12.2020	Kai-Lukas Lotz		Enclosures ☐