

Buderus Edelstahl GmbH
Buderusstraße 25, 35576 Wetzlar

Buderus | Edelstahl

NJSB TAG NO. 47

Inspection certificate
EN 10204/3.1

Certificate No.
285376/1

Our Reference No. Pos.
511256 2



Stempel des
Abnahmebeauftragten
Inspectors Stamp

Heat No.
16454

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1075 Steel gr.no 1525
Production order	4290193
Shipment no./Date	6021770333/23.10.2017
Invoice No./Date	6035011682/26.10.2017

Material description : Hot rolled Strip skin passed

Finish : 4,191 x 400,000 mm (0.165 x 15.75")
thickness tolerance +0,060 /-0,060 mm (+/- .0024")
width tolerance + 4,20 /-0,00 mm (+ .165/-0")
length 1,219,200 mm (48") +12,00 / -0,00 mm (+0.47/-0")

Customer Order-No. : PO-000039

Specification : chemical analysis:
C: 0.75-0.85%
Si: 0.10-0.30 %
Mn: 0.10-0.50%
P: max. 0.030%
S: max, 0,030%

Condition: hot rolled according to DIN EN
10048:1996-10, pickled, annealed, skin passed, mill
edges, cut in length

min. width: 15.75"

Chemistry Analysis (% - H [Hydrogen] in ppm)

	C	Si	Mn	P	S
16454	0.800	0.260	0.436	0.0045	0.0010

We confirm, the material contains no radioactive contamination, that exceeds the natural values. Legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature according to EN 10204.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Quality Surveillance	Manufacturer Works inspector	Page 1 of 1
Wetzlar, 26.10.2017	Mr. Jan Dienstbach	Enclosures <input type="checkbox"/>